


PRODUCTION OF FIBER-REINFORCED CEMENT BOARD

Publication number: JP6024821 (A) **Also published as:**
Publication date: 1994-02-01  JP2648257 (B2)
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Classification:
 - **international:** B28B1/42; B28B3/02; B28B3/12; C04B16/02; C04B16/06;
 C04B18/04; C04B28/04; C04B28/18; C04B40/00; B28B1/30;
 B28B3/00; B28B3/02; C04B16/00; C04B18/04; C04B28/00;
 C04B40/00; (IPC1-7): C04B28/18; B28B1/42; B28B3/02;
 B28B3/12; C04B16/02; C04B16/06; C04B18/04; C04B40/00;
 C04B16/02; C04B16/06; C04B18/04; C04B28/18
 - **European:** C04B28/18
Application number: JP19910228767 19910813
Priority number(s): JP19910228767 19910813

Abstract of JP 6024821 (A)

PURPOSE: To inexpensively obtain an asbestos-free fiber-reinforced cement board excellent in strength by combining a mixture of pulp fiber and PP fiber with a specified cement matrix. **CONSTITUTION:** 38-50wt.% cement, 32-45wt.% of alpha-quartz powder having $\rho = 8000 \text{ m}^3/\text{g}$ Blaine value, 3-10wt.% of pulp fiber having 200-500ml freeness, 0.1-1.5wt.% of PP fiber having 150-170 deg.C m.p. and water are mixed to prepare a slurry with 12-25% concentration. The slurry is then continuously supplied in layers on a traveling water-permeable belt, water is sucked and removed from the lower surface of belt, and the water content of the layered slurry is controlled to 31-50%. The product is further dehydrated by a making roll to reduce the water content to $\rho = 30\%$. The material is then cut to a plate, the plate is pressed and dehydrated at 200-700kg/cm ρ pressure into a board, the board is cut to the shape of the product and cured at 140-177 deg.C for 10-20hr in an autoclave, and a fiber-reinforced cement board is obtained.

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